







Submerged Pumpset based

Floating Pontoon Pumping Station

100% Guarantee for dot On-time Water Supply (irrespective of delays in Construction of Intake Well, Meandering of River Course)

for Permanent Raw Water Intake in Irrigation, Water Supply, Power, Industry & Mines etc.

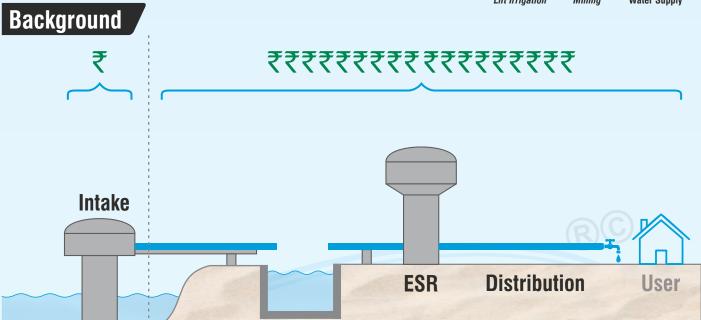












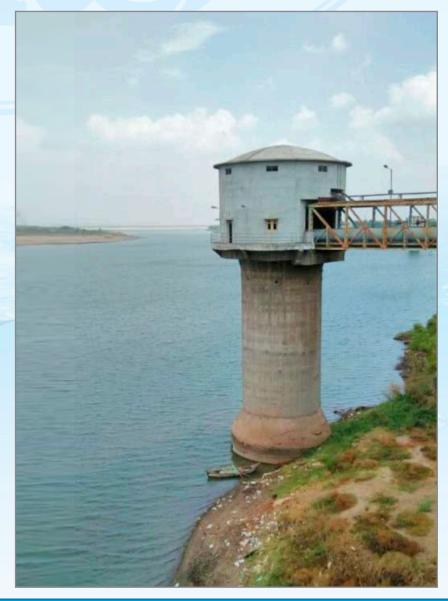
Typical Elements of a WSS

WTP

In most Water Supply Schemes, the cost of Conveying & Distribution Pipelines, WTPs, Distribution Pumping Stations & ESRs / HGLRs often comprise upto 90-95% (of total cost).

But Intake Well & it's Pumping Machinery contribute to a mere 5-10% (of total cost) - hence, Project Managers tend to give less Importance to Intake Well & it's Pumping Machinery.

But... is it really wise to give just 5% of total attention to Intakewell & Pumping Machinery...?











Lift Irrigation Mining

Water Supply

Site **Situation**:

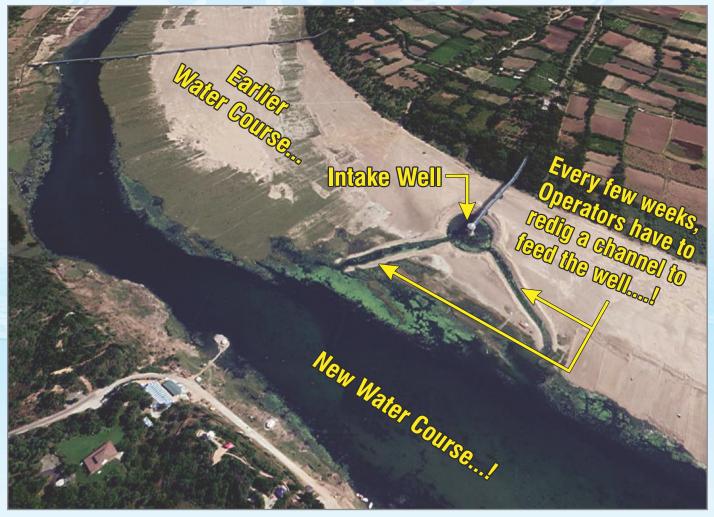


The Water Source Changes it's Course every season - Meandering Water Course..!

Quandry:

Where to Construct the Fixed Intake Well (to ensure that Water always comes in to the Well)...?





Solution:

Instead of a Fixed Well, go for a Submerged Pump based Floating Pontoon Station











Construction of Intake Well is a Complex & Tedious job...!

Constraints:

- Perrenially Standing water; creating difficulties in construction.
- **Location** of Intake Well being **near Dam Spillway Face** thereby raising Dam Safety issues during Construction phase.
- <u>Soil Bearing Capacity Issues...</u>





Costly & Risky Coffer Dams are often required for construction of Intake Wells

Design & Approval issues from **Multiple Stake Holders**:

- Resistance of Local Farmers,
- Land Acquisition Collectorate,
- Water Body Owner WRD,
- Beneficiary Local Body / PHE,
- Forest dept.,
- a plethora of DPR & Proof Consultants.

Financial Discouragement:

- Minimal Profitability & Miniscular Share (of Intake Well) in Total Project Value yet Maximum Effort leading to it's neglect.
- Cost disparities & overruns (between Actual v/s Estimated costs);

lead to cascading delays even before the Construction (of Intake) can begin.



These (often inevitable) huge delays (in Intake Well construction) derail the Entire Project's Commissioning (water supply) - leading to a paradoxial situation wherein DESPITE an Expenditure (& Execution) of upto 95% Project (mostly within estimated time duration) - Water Supply is inordinately DELAYED for years thereafter...!











Solution:

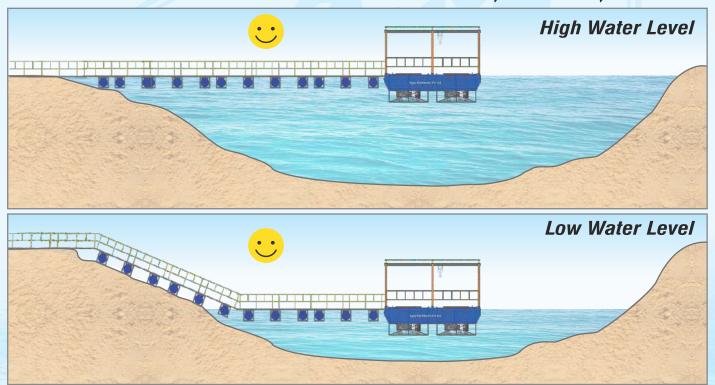


Now with Submerged pumpset (& back-up Pontoon Technology), you have a 100% Guarantee of being able to start water supply irrespective of delays in Construction of Intake Well, Meandering Water courses, etc

Instead of a **Intake Well dependent VT pump**, in the **Tender itself**; opt for Versatile **Submerged pumpsets** which can be used:

- 1) Either, in a **Regular Civil Intake Well** (if required (& as & when constructed))
- 2) **or** on **Floating Pontoons** also (if the Intake Well is done away with (or delayed in construction)) to be ordered **only if required**.

Either ways, Client is assured of Timebound Commissioning of Water Supply (as soon as Pipelines are laid & Electrification is done) at No Additional Cost - i.e. an Insurance Policy without any Premium.



24 x 7 x 365 Water Supply is ASSURED Irrespective of Rise & Fall of Water Level; Meandering of Water Course & Delays in Construction of Intake Well.



Avoids the need for Time Consuming & Risky (Incase of Meandering River) RCC Intake well





Avoids issues of **Land Acquisition**(for Pumping Station)





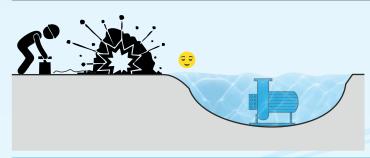






Eliminates Inundation & Flooding issues faced with Land-based Traditional Pumping Stations

Why Submerged Pumps for Floating Pontoon Pumping Stations...?



Mines: during **Blasting**, sharp high speed debris often impact (& damage) Pumps & Motors exposed to Air (like in Conventional Coupled pumps) - however, in case of Submerged pumps; Water absorbs much of the momentum (of such debris) & hence hugely lessens the damage....

Shafts &/or Coupling



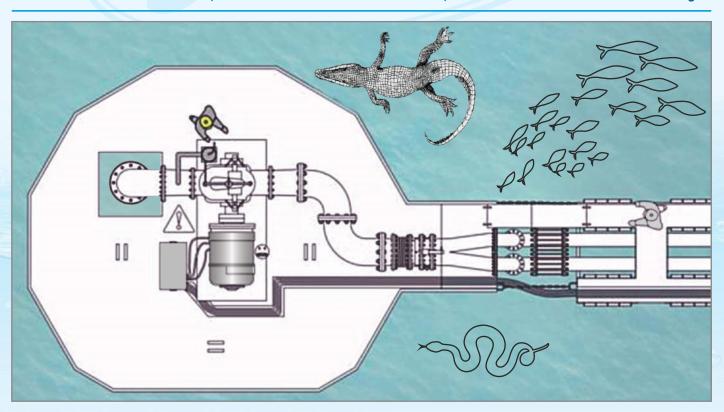
Eliminates Suction
Lift Problems like **Priming**,
NPSH & Cavitation



No need of Valve
Opening / Closing during
pump Start/Stop



Gland Packing





Conventional VT & Horizontal Pumps require the Operator to go upto the Pump frequently (during each Start/Stop & Frequently for Valve Start/Stop; Priming, Forced Water Lubrication Operation & Various Routine Maintenance like Oiling, Greasing, Alignment; Gland Tightening / Replacement etc.) Exposing them to Increased Risk of Exposure to Aquatic Creatures.









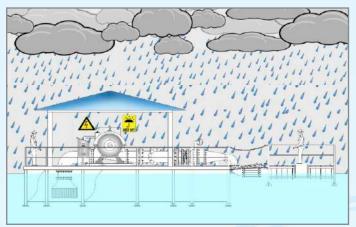




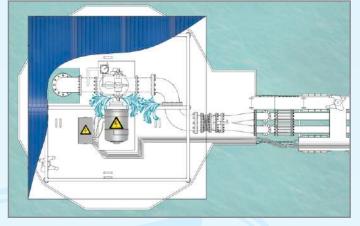
Motors of VT & Horizontal Pumps need to be Protected from...





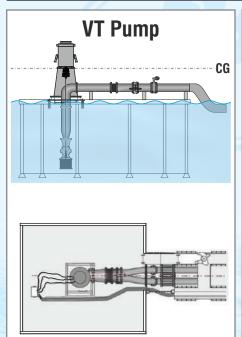


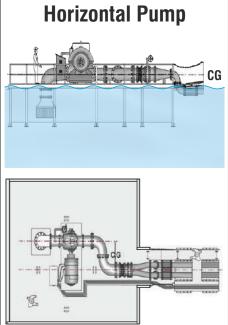
...Rains, Storms & Splashing Waves!

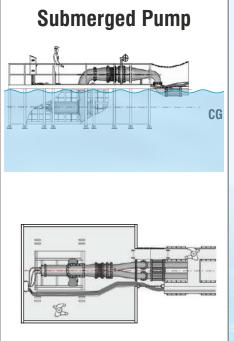


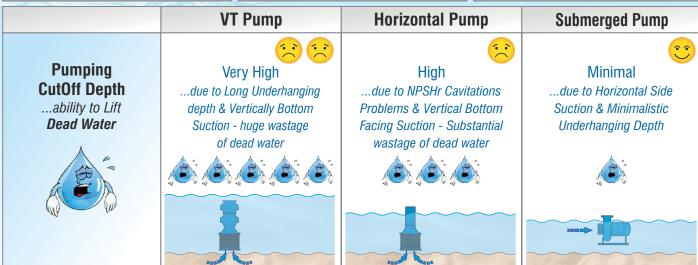
...Water Sprays!
(Frequently Emanating from Pipeline Leakages)

Pros & Cons of Various Pontoon mounted Pumps

















Lift Irrigation

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VT Pump	Horizontal Pump	Submerged Pump	
sk of Toppling & Much Above the Deck ateral Stability due to Lower		Below Deckso no oscillations	
Highly Unstable	Unstable	Stable	
Highly Unstableleading to Chances of Toppling & Oscillating	Mildly Unstable having Some Chances of Toppling	Very Stableno Chances of Toppling	
Vertical Bottom Facingleads to Undesirable Suction of Silt	Vertical Bottom Facingleads to Undesirable Suction of Silt	Horizontal Side Facing leads to Suction of Fairly Clear Water from Upper Strata.	
eas as	eas as	***************************************	
Very High	High	Medium	
Bulky	Very Bulky	Compact	
Forced Water Lubrication is Continuously required. is Very Costly & Very Complex to Operate & Maintain	Periodic Oiling &/or Greasing is requiredis Costly & Tedious to Operate & Maintain	Not required.	
Ultra Highly Skilled	Highly Skilled	Medium Skilled	
ŤŤŤŤŤ	ŤŤŤ	ŤŤ	
No No	No SE	Yes	
Yes	Yes	Not Required.	
		Prot Hodginga.	
	Much Above the Deckleads to pendulum like high amplitude oscillations Highly Unstableleading to Chances of Toppling & Oscillating Vertical Bottom Facingleads to Undesirable Suction of Silt Very High Bulky Forced Water Lubrication is Continuously requiredis Very Costly & Very Complex to Operate & Maintain Ultra Highly Skilled No No Yes	Much Above the Deckleads to pendulum like high amplitude oscillations Highly Unstableleading to Chances of Toppling & Oscillating Vertical Bottom Facingleads to Undesirable Suction of Silt Very High Very High Forced Water Lubrication is Continuously requiredls Very Costly & Very Complex to Operate & Maintain Ultra Highly Skilled Yes Yes Yes Yes Yes Yes Yes Y	









Benefits of Aqua's Submerged Pumpsets



Combines the Efficiency of VT, Reliability of Induction Motors & Familiarity of Centrifugal Pumps;

all in a Maintenance Free, Submerged Monoblock Enclosure

Single, Robust & oversized Shaft is **Common** between the motor & pump - made from **Stainless Steel** & designed without Any Sleeves (below the Mechanical Seals) it **eliminates the need of spare parts.**



A **Strong, Single Shaft** for Fail Safe Operation



Shaft Sealing is by means of **Two**, Independent, high quality Bi-Directional; **Mechanical Seals** for L_{10H} life in excess of **50,000** hours &/or **5** years. The Primary seal is always of **Silicon Carbide** faces to withstand Erosion incase of increased silt content in water.

Grease (L_{10H} life of Grease in excess of 45,000h for HT & 75,000h for LT) Lubricated Anti Friction Bearings (L_{10H} life of Bearings in excess of 1,00,000h) are located deep inside the motor & inherently isolated from the pumped media - make them fail proof even in case of increased silt levels in Water.





Saves (upto 75%) Spare Parts & Consumables*



Saves (upto 66%)

O&M Staff*





Low Energy Cost: Due to Elimination of Suction Losses, Ancillary & Auxiliaries; Wire to Water Power Consumption of Submerged Pump based Pumping Station is slightly Lower (compared to Conventional Bare Shaft Pump - Motor Set based Pumping Stations).*

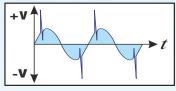
*(refer marketing@aquapumps.com for additional white papers)

Tolerates...









No need for Frequent Periodic....







..Wide Voltage Variation





Ready for Remote Operation:







Lift Irrigation

Mining

Water Supply

Intelligent InBuilt Monitoring



Easy Monitoring (& Remote Control*) of your Pumpset's Health.

- **PSLD** detects Pressurized Water Leakage from Mechanical Seals.
- CCWLD detects Accidental Water Leakage from Cable Sheath's Cuts &/or Nicks into the Motor.
- **BTDs** in the form of Bi-metallic Switches (for All Pumpsets) & RTD's (PT100 3 Wire Simplex type from Size > 150kW) to Monitor Bearing Temperature (without any Additional Cost)*.
- **WTDs** in the form of Bi-metallic Switches (for All Pumpsets) & RTD's (PT100 3 Wire Simplex type 1 per each Phase from Size > 150kW) to Monitor Winding Temperature (without any Additional Cost)#.

*requires additional communication hardware

Why **Aqua's Pontoons...?**



Enhanced Safety...

Robust, Safe & Stable Design meets AS3962 - 2001 standards — Australian Standards Guidelines for Design of Marinas.



The centre of the structural steel frame of the pump pontoons have a **Low-Slung chassis** hence the **Pump sits below the deck** of the pontoon:

- this lowers the Centre of Gravity (CG) & Low Roll Centre (LRC) for Increased Stability & also
- 2) Prevents the pump sliding under the pontoon which otherwise may cause load imbalance, tipping or roll over.





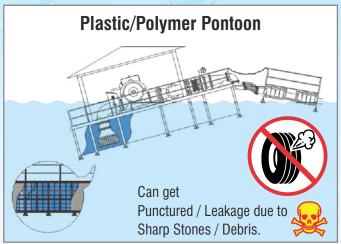
Manned Areas are fitted with Safety Hand Rails & Toe Guards.

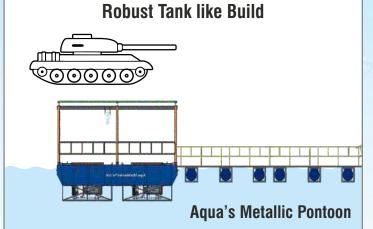
The float systems are designed & sized with minimum

1.25 x FoS (Factor of Safety)



No Issues of Toppling over during High Tide, Waves &/or Winds













Minina

Water Supply





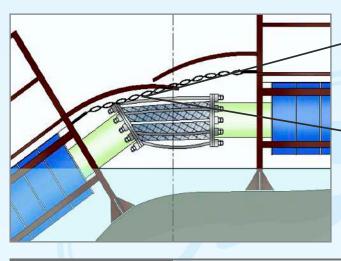
...Assembly & Re-Location at Site in Water



...Transport, Loading & Docking



...Skidding Around at & usage at Multiple Sites





Fully Metallic, Sunlight & Ozone Aging Resistant, Puncture Proof; Flexible Discharge Piping (capable of With-Standing upto 25 bar)

Advanced Design



The flotation modules for Pontoons and Walkways are fabricated with **Top Entry Inspection Ports** facilitating easy & safe inspections against long term leakage (*if any*).

Sufficient **Clear Working Space** for easy 0 & M of pumpsets &/or resting of pumpsets on pontoon deck.





Safe & Operative in **All Seasons**



Modular Design

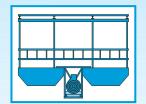
(to Suit Single or Multiple Pumpsets)



Anchoring, Mooring & Towing Provisions



Walkway allows easy to access pontoon from Bank / Land.





Designed with Costlier (to manufacture)

Swim Ends & Minimum Two Hulls for
Lower CG & to withstand high wind &
waves.

- Well equipped with provisions for Increasing / Decreasing the Buoyancy in running live load conditions.
- Specially designed **Pivot Joints** to connect pontoon & walkways to rest on uneven dry bed surface as well as waves created due to Storm / Winds.
- Walkways / Gangways can be specially customized & designed for pipes and cable trays on request/demand by customer.











Lift Irrigation

Water Supply



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Compliant with Stringent NAVAL & MARINE specifications & certified by IIT.

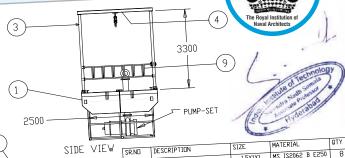
RAILING

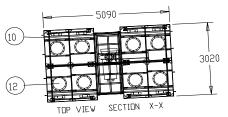
2000

(13)

(8)







FRONT VIEW



				QTQ
CD ND	DESCRIPTION	SIZE	MATERIAL	
SR.NO	FLOAT	1.5X1X1	W2 I25065 B E520	8
1		2.5X2X1	MS IS2062 B E250	1
2	PUMP-CAGE		MS IS2062 B E250	8
3	ISMC-COLUMN	3.3		4
4	ISMB HORIZONTAL-BEAM	3	MS ISS065 B ES20	
	CHAIN PULLEY &BLOCK	5	INDEF	1
5		5	MS IS2062 B E250	1
6	ISMB-150CHAIN BLOCK&P	, ,	MS IS2062 B E250	2
7	ISMC-100-SUPPORTING	5.05		_
8	SHORT RAILING	1.624	W2 I25065 B E520	
	I TING-RAILING	3.220	W2 I25065 B E520	5
9		3	MS IS2062 B E250	5
10	ISA-65X65X5		G.I SHEETSO.5 MM	4
11	CORRUGATED-SHEETS	14 t x2.5ft		1
11	PROVISION FOR CHANGING	500 MM	MS IS2065 G-B E52	8
12	BUDYANCY		MS IS2062 G-B E25	50 ₂
13	HOOK FOR MORING/		NS 150000 2 9 221	-
13	SHIPPING LIFE -JACKET	DTS		4
	HARDWARE/NUT SET		SS 304	LOT
	HARDWARL/NUT SET			

PRINTS OF PREVIOUS REVISION NO.

					UNLESS OTHERWIS	E SPECIFIED
					ALL DIMENSIONS SURFACE ROUGH! UNMENTIONED PER CO.STD. REMOVE ALL S SHARP EDGES	ARE IN mm. HESS AS PER CO.STD. TOLERANCES AS HARP BURRS AND
-					DRAWING NO.	T TO BE SCALED.
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	A Machineries Pvt. Ltd.				
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t	CHD BY				15/04/2019
Г	DRN BY			TE :-	15/04/2019
ľ	. Tolerance for Dimension shi	If be as per Manufacturing 5		TE :-	15/04/2019
h		f Aqua Machinerius Pvt L16.	hanfard	_	
	NOTES	NCT OL			



"Most of our designs are Heavy duty Marine Naval Certified for highest safety & assured peace of mind."

U. M. Shah. Project Manager, AMPL

Spacious & State of the Art Plant...

Synchronization of

Hydraulic Engg + Pump + Pontoon + Walkway + Electricals + Piping



system design under a SINGLE ROOF for Turnkey Responsibility & Harmonious System Performance





Well Synchronized Pump, Pontoon & Walkway Design for Optimal System Performance











Lift Irrigation

Mining

Water Supply







Unique Realistic Test Bed...



Unlike most Pontoon & Walkway Manufacturers, Aqua has a Unique Test Bed facility to Actually Float Pontoons & Walkways enabling 100% Compliance between Designed Assumptions v/s Actual Performance like Buoyancy, Stability (& also Check Welding Integrity)



NDT Test as per ASME (SEC V Article 6)

Accessories



Life Jacket



Marine Chain
Used for
Anchoring Pontoons



Life Buoy



Mechanical / Electrical Winches
Pulling / Holding
the Pontoon to Shore



Pipe & Cable Floats



Chain Pulley
Used to Lift &
Lower Pump & Pipes



Ladder



Anchor

Prevent the Pontoons from Drifting due to Wind or Water Currents









Lift Irrigation

Some Submerged Pumpset based Floating Pumping Stations @ 2021

No.	Pump Details	Location	
1	600 HP (2W+1S)	NTPC Thermal Power Plant, Kudgi at Almatti Dam	
2	600 HP (2W+1S)	NTPC Thermal Power Plant, NTPC Solapur, Darlipalli, Khargone	
3	475 HP (2W+0S)	Tata Sukinda mines, Odisha	
4	335 HP (2W+1S)	Machchhu 1 Dam, Gujarat	
5	350 HP (3W+1S)	NPGC Barge Mounted Pumping station at Nabinagar	
6	300 HP (2W+1S)	Nand RWSS	
7	300 HP (1W+1S)	Gadag water supply project	
8	270 HP (1W+1S)	Gadegaon LIS at Waghur Dam	
9	250 HP (1W+1S)	Kothiya WSS	
10	250 HP (2W+1S)	Peechi Dam	
11	235 HP (1W+0S)	Lalbagh, Bangalore	
12	215 HP (2W+1S)	Ozat Dam	
13	200 HP (1W+1S)	Gohai Dam	
14	180 HP (4W+2S)	Sarnej WSS	
15	180 HP (1W+1S)	Nargramonolholi	
16	180 HP (1W+1S)	Kappukadu	
17	180 HP (1W+1S)	Gataprabha River water supply project	
18	150 HP (1W+1S)	Nagathan, Bijapur	
19	150 HP (1W+1S)	Bhadar Dam	
20	150 HP (1W+1S)	Machchhu Dam	
21	140 HP (4W+2S)	Ukai Dam	
22	130 HP (2W+1S)	Jivapar WSS	
23	130 HP (1W+1S)	Bawra WSS	
24	120 HP (1W+1S)	Dholidhaja Dam	
25	120 HP (3W+1S)	Aji Dam	
26	120 HP (2W+1S)	Ajwa Dam, Gujarat	
27	115 HP (2W+1S)	Bhadar Dam	
28	110 HP (1W+1S)	Bhadar Dam	
29	100 HP (1W+1S)	Kuboor MVS Scheme	
30	90 HP (1W+1S)	Ukai Dam	
31	90 HP (1W+1S)	Gohai Dam	
32	80 HP (1W+0S)	MIDC Ranjangaon	
33	75 HP (5W+2S)	MJP Aurangabad	
34	75 HP (3W+1S)	PHED, Nagaur	
35	75 HP (2W+1S)	Bramhagavan Dam	
36	75 HP (2W+1S)	Mithi Dam	
37	70 HP (1W+1S)	Vadod	
38	70 HP (1W+0S)	Belgaum WSS	













Lift Irrigation

Mining

Water Supply





1 TATA

Date: 12/Feb /2021

TO WHOM IT MAY CONCERN

This is to certify that we are using Aqua Make Submerged Turbine Pumpset

HT Pump set. (2 nos.) Model: ASS, H. PS, 2st, Bo. 2552, M. M. 0475, 3300, NJ., HP/KW:475/335, Vol: 3.3 kv., Head: 145 m., Discharge: 600 m3/hr., commissioning year. 2017.

L1 Pump set (2 nos)
ASS H PS 3ST BO 1543 M M175 415 NJ HPPKW : 175/132 , Head: 145 m , Discharge : 175 m3/tr , commissioning year : 2018 .

These pumpsets are installed on pontoons and running smoothly. As compared to our earlier split easing centrifugal pump these submarged pumpset are simple to operate and zero mulntenance.

We also satisfied with the technical support and services provided by Aqua as on

For TATA STEEL MINING LIMITED

TATA STEEL MINING LIMITED

FORM NO. 3(A) (Referred to in Rule No. 5 B (ii))

TED OR PROGRESS BY THE CONTRACTOR

	WORK WISE DETAILS OF WORK COMPLET	EU	OR PROGRESS BY THE CONTRACTOR	
1	Name of Contractor	:	Plot No. 3821, Phase-IV, G.L.D.	
2	LoI / Work Order No. & Date	:	Vatva, Ahmadabad PO reference/OutwardNo:11175 Dtd 06/03/2019.	
-	Schools and a second		The work of Hydrological Survey, STC of SCF Pump Sets on floating Pontoon, Panel Room and Pump Sets on floating Pontoon, Panel Room and	
3	Name of Work		months of Comprehensive O & M at VMC AJWE SAROVAR [®]	
4	Estimated Cost of Work put to Tender	1	Rs. 50324000.00 Rs. 57800000.00 (SITC + O&M)	
5	Tender Amount	+	07.03.2019	
6		1		
7	The design of Completion of the	1	18.06.2019	
8		1:	Rs. 57798839.00	
4	t - Most done up to Date to out		TO COLLEGE	



10 State whether the details as above given by the contractor are correct, if not state as to what is correct information 11 State whether the contractor has Everythed the contractor.

what is correct information

State whether the contractor has Executed the work in progress satisfactorily as per specifications. If not give the correct position of the work.

SITC works of the project were completed on 18.06.2019. Operation & Maintenance work was removed from scope of work

12

- specifications. If not give the correct positions of the work.

 Above works consisting one of the followings:

 1. 750m3/hr, 30m head cusecs, 90 kW X 3 Nos SCF pumpsets installed on 3 nos floating pontoons with necessary 120 mtr floating walkway.

 11kV /415V, 315 kVA transformer 1 Nos.

 3. Panel room having area 100 sqm 1 nos.

 4. D.G. set with panel 400 kVA 1 nos.

 5. MS Pipes dia 300 mm, 400 mm and 700 mm with BFV, DPCV, EB 11ot

 6. S.S. Double braided Flexible piping system 300 mm dia 1 lot (6 m long 72 nos)

 7. Pipe Floaters 1 lot

 8. HT & LT Cable 1 lot

 9. 700 mm dia Electro magnetic Flow meter 1 nos

- 700 mm dia Electro magnetic Flow meter 1 nos

Place: Vadodara

Date:

Ref:



Executive Engineer Water Supply Dept.

GUJARAT WATER INFRASTRUCTURE LIMITED (A Gord, of Gujaret Undertaking) Office of the Sunice Manager (MC-13,54) Jaharan, Name Angelon Hallmar Road, Samendranger To Whom So Ever It May Concern 12mmer 1200m3/hr

Gujarat Water Supply & Sewerage Board

To Whom it may concern

This is to certify that we are using "AQUA" make 300HP Submerged VT (Bowl Type) pump

1) 1134m3/hr X 51mtr X 300HF X 4 Nov. Installed in Intelle Well
 1134m3/her X 51mtr X 300HF X 2 Nov. Installed in Finsting Pontocon (Bargod)

Submerged VT pumps are suspended type see bottom rested, installed in same lensite well fire Nand RWSS Intake Wolf and 2 Nos. pump Installed in Flooring Postoon (Barged), Dist.

using above both type testalled pump sex in turbld river raw water pumping. W ods types' pumps sets working satisfactorily, sample to operate, robust in operate as condition assistationance. We are satisfied with sepan's technical and after sales see



Date - 1/4/2019

This is to certify that Since August 2037 wer are using 3 no's x 660 MP Sub CF Pariso sets of August NTPC Schapur 2 X 660 MW 5189 project for its make up writer requirement.

at NTPC. Subject 2 X 460 LMM STEP project for its make up writer requirement.

Organilly, lack well communication work was awarded since 2-3 years but could execute consistent close to all countries of the subject of

We have installed & satisfactorily commissioned similar pump sets for NTPC, thargons, All executing similar job for NTPC Durisoll, for which order is already received by Perennial.

We appreciate technical is service support rendered by Apus along with prompt response to our requirement.

Yours faithfully,







BLA- 25 | 47 | 26 | 9 (N.K. Standock) 25 | 47 | 26 | 9 Intelling lingineer (II-8/M) Name - 43

MAHARASHTRA INDUSTRIAL DEVELOPMENT CORPORATION
16. Generalizate of Melavastare Confessions
outing General & My. Ing Content, for the Confessions
10. Special Confession of Market Special Special Confe









Lift Irrigation

Mining

Water Supply







Some Clients....



































Aqua Machineries Private Limited

www.aquapumps.com

Registered Office & Manufacturing Plant

Survey No. 504/1-2, 442/2, Near Haridarshan Estate, Near Express Highway, Ramol, Ahmedabad-382 445. Gujarat, India. marketing@aquapumps.com